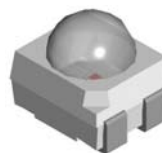


PLCC Dome Package SMD LED

VR 7678

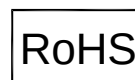
Description

The constructive of this series of LED are different from the PCB type SMD LED. The lead-frame is of metal, reflector is made of thermoplastic and construct into this unique type of SMD LED. The wavelengths and luminous Intensities of this series are grouped under 50mA for uniformity.



Applications

- Dashboards and switch
- Backlight keypads
- Industrial control systems signal indicator
- Automotive features
- Industrial panel



Electronic Optical Characteristics (at 50mA):

Part Number	Emitted Color	λ (nm)		Lens Color	Iv(mcd)		View Angle (2 θ 1/2)	VF(V)	
		λ_d	λ_p		Min.	Typ.		Min.	Max.
VR 7678	Yellow 	589	591	Clear	2240	3500	60	2.15	2.80

Absolute Maximum Ratings (at Ta=25°C)

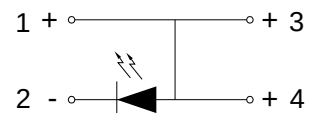
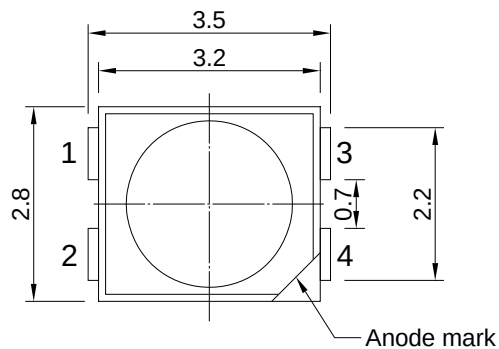
P _D (mW)	I _{FP} (mA)	I _F (mA)	Iron Solder (°C)	I _R (uA)@V _R =5V	T _{opr} (°C)	T _{stg} (°C)
220	100*	50	350 ± 5 for 3 sec.	10	-40~+85	-40~+100

Note: Please take note the Absolute Maximum Rating values. Any operation beyond the specify ratings in this table will result degradation of LED life-span and may cause LED to fail.

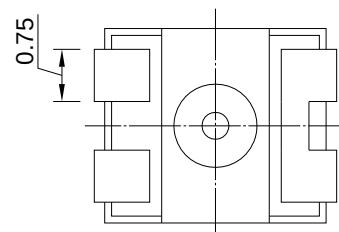
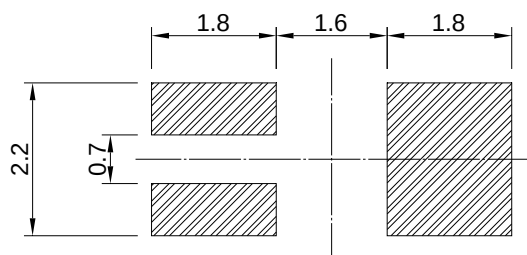
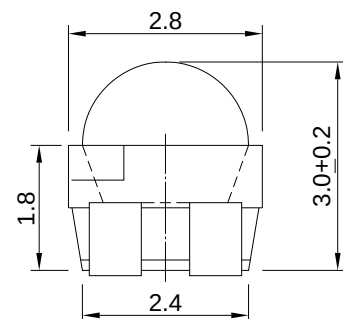
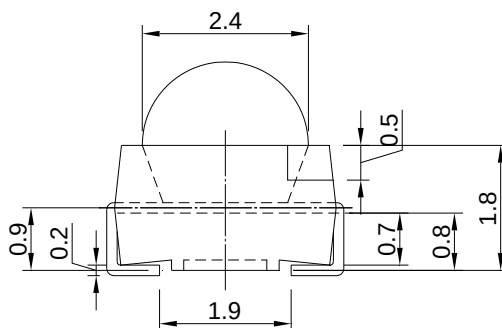
* I_{FP}: Peak Forward Current under 1/10 duty, 1KHz condition

Package Dimension:

unit:mm



Polarity

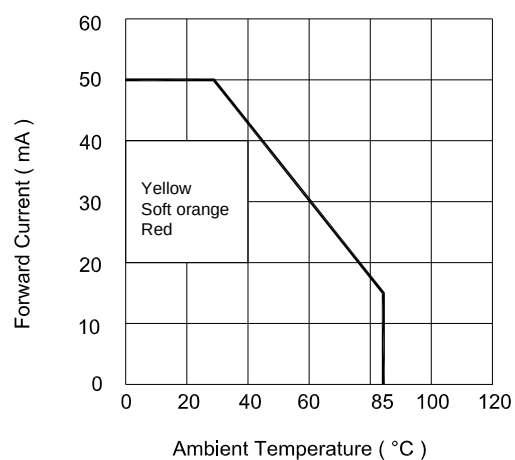
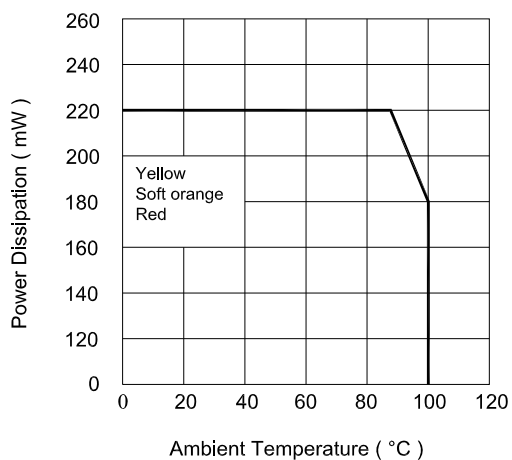
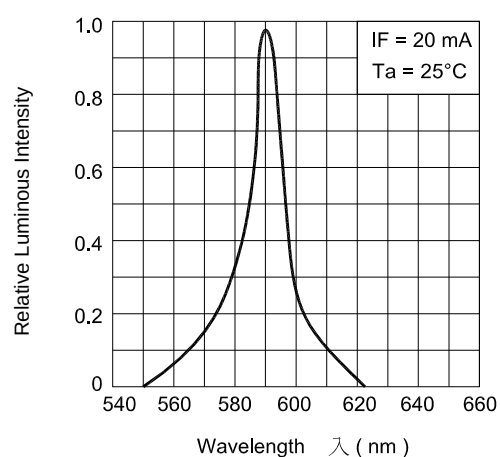
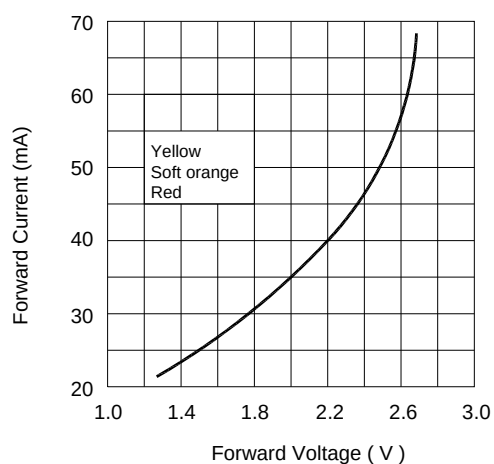
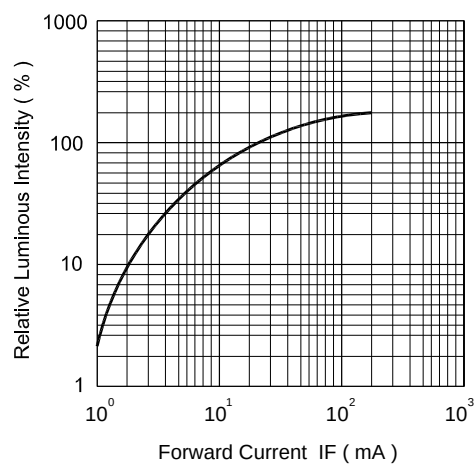
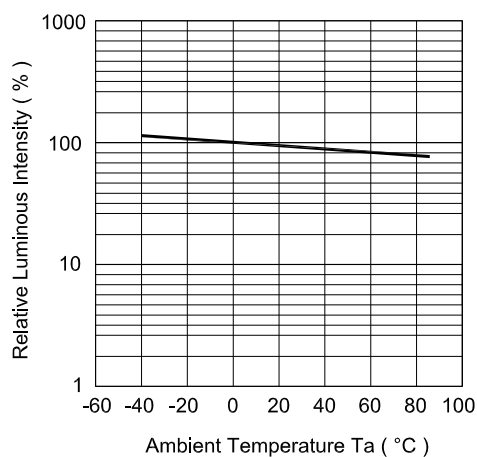


Recommended Soldering Pad

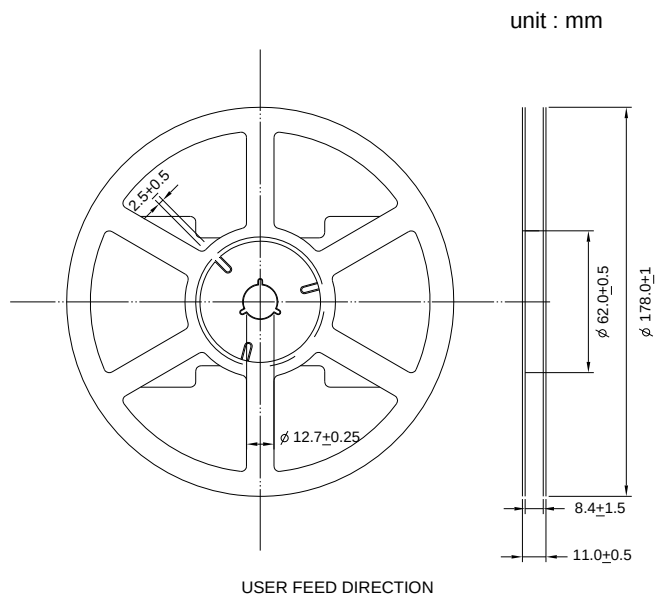
Notes:

1. All dimensions are millimeters.
2. Tolerance is $\pm 0.2\text{mm}$ unless otherwise specified.
3. Specifications are subject to change without notice.

Optical Characteristics Curves

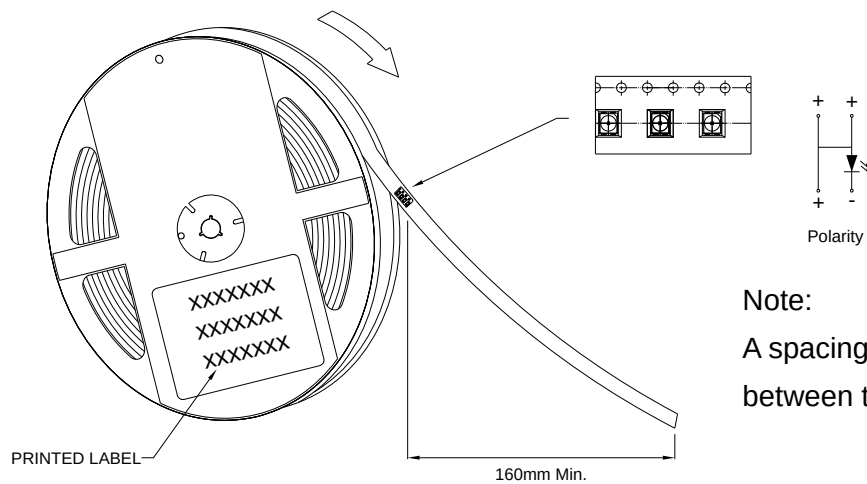


Reel Dimension:



Note:

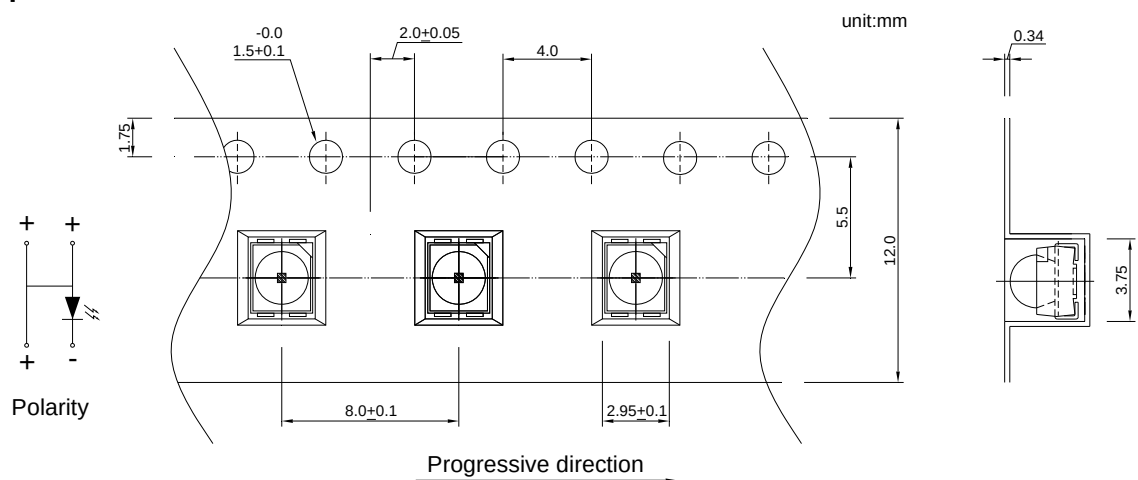
Available in 8mm carrier tape on 178mm diameter reels. (2000 pieces)



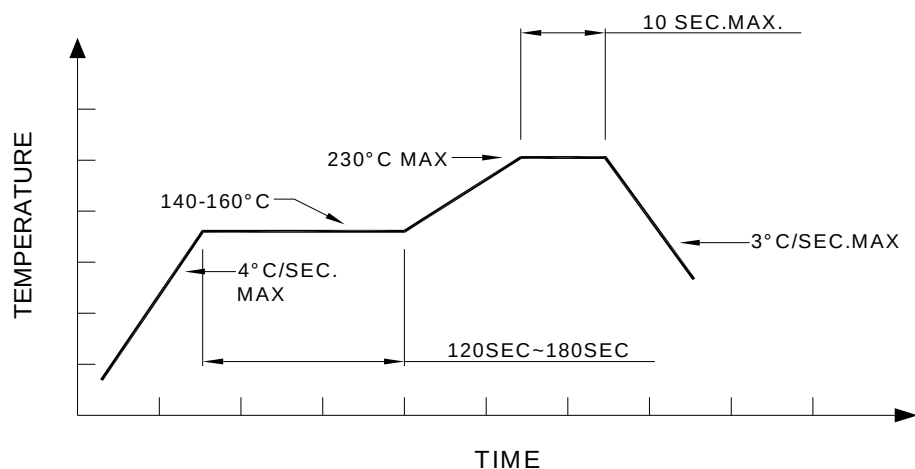
Note:

A spacing of approximately 160mm between the front edge of tape

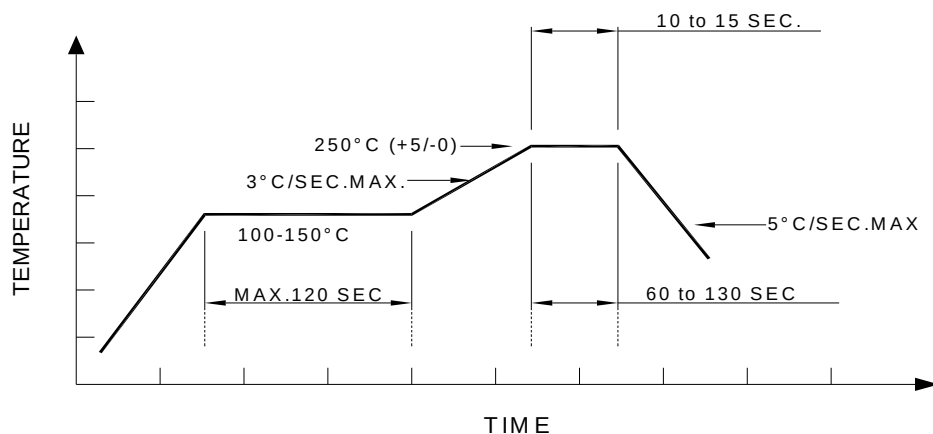
Tape Dimension:



Recommended re-flow soldering profile:



Recommended Pb-free re-flow soldering profile:



Note:

All the specifications listed in this data sheet are suitable for general electronic equipment, office equipment and communication devices. Kindly consult Sales Representatives for specific reliabilities request, Forward Voltage, Luminous Intensity, Wavelength, Radiant Power or Viewing Angle.